



Technical Bulletin

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DAP[®] Primer 920

- Primer for use with DAP[®] sealants meeting/exceeding ASTM C 920
- Quick-drying, solvent-based primer
- For use on all porous surfaces prior to applying sealant
- Can be used on many difficult-to-adhere, non-porous surfaces
- Exterior use only

Packaging: 32 fl. oz. (946 mL)
Color: Colorless
UPC Number: 7079805135

Company Identification:

Manufacturer: DAP Products Inc., 2400 Boston St., Suite 200, Baltimore, Maryland 21224
Usage Information: DAP HELPLINE: 888-DAP-TIPS, 9:00 am to 7:00 pm EST.
Order Information: 800-327-3339
Fax Number: 410-534-2650

Product Description:

DAP[®] Primer 920 is a quick-drying solvent-based primer for priming joints and building surfaces prior to installation of DAP[®] sealants that meet or exceed ASTM C 920.

Suggested Uses:

Ideal for priming and adheres to:

- Concrete
- Stucco
- Brick
- Masonry

Surface Preparation & Application:

Wear neoprene or butyl rubber gloves and goggles or safety glasses with side shields when applying this product.

1. Ensure that all old sealant has been completely removed from all areas that will receive new sealant.
2. Ensure that proper joint preparation has taken place. Where necessary, clean joint surfaces by grinding, sandblasting or mechanical abrading; remove dust, dirt and loose particles before priming.
3. If joint reconstruction is necessary, this must be completed before priming.
4. Surfaces must be sound, clean, dry and free of all paint, grease, oil, dirt and foreign matter.
5. In certain cases, check the adhesion of the sealant to primed surfaces to ensure proper adhesion.
6. Gently shake unopened can for approximately 1 minute.
7. Pour out necessary amount of primer needed to complete both priming and sealing within a 4 hour period.
8. Apply primer full strength with a brush or roller.
9. Apply a light uniform coat of no more than 2 wet mils.

10. Porous surfaces may require a second coat.
11. Do not over-apply primer.
12. Allow primer to dry before applying DAP® ASTM C 920 specified sealant. Depending on temperature, humidity and surface porosity, primer will be dry to touch in 3-10 minutes.
13. Priming and sealing must be completed within 4 hours.

For Best Results:

- Store primer in closed container. Primer should be stored below 80°F.
- Do not apply when temperature is at or below 0°C (32°F) or on extremely windy days when evaporation of the solvent would be too rapid.
- To avoid contamination of the product the following must be done:
 - a) Tightly close the lid of manufacturer's container immediately after pouring off necessary amount of required primer.
 - b) Do not pour unused primer back into manufacturer's container.

Physical & Chemical Characteristics:

Dry Time:	3-10 minutes depending on surface porosity and ambient temperature/humidity
Odor:	Naphtha
Consistency:	Solvent-like
Weight per Gallon:	6.7 lbs/gal
Service Temperature Range:	-30°F (-34°C) – 180°F (82°C)
Application Temperature Range:	32°F (0°C) – 95°F (35°C)
Freeze Thaw Stability:	Stable
Shelf Life:	18 months
Coverage:	Approximately 350ft ² /gallon depending on surface porosity
MSDS No:	00079974001

Clean Up:

Wash skin with soap and water. Wipe up spills immediately with a clean cloth.

Safety:

See product label and Material Safety Data Sheet (MSDS) for safety information. You can obtain an MSD sheet by **visiting www.dap.com** or by calling 888-DAP-TIPS.

Limited Warrantee:

This product comes with a 10-year Limited Materials Warranty. Contact DAP Products Inc. for a full copy of and details on this Limited Materials Warranty. The Limited Materials Warranty, available by calling DAP Products Inc., constitutes the entire warranty offered by DAP Products Inc. for this product, and **MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, EXCEPT AS STATED IN THE LIMITED MATERIALS WARRANTY.**